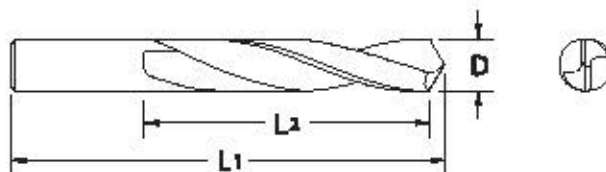


Twister® GP Series 204



- Designed to allow high feed rates with good chip flow.
- Four facet drill point minimizes drill wander and assures accurately sized holes.



See Series 224 on page 117 for mm size Jobber Drills.

Tool No.	EDP	Diameter			OAL	Flute Length	
		D				L1	L2
		Inch	Wire	Decimal			
20401350	24004		80	.0135	1-1/2	1/4	
20401450	24010		79	.0145	1-1/2	1/4	
20401550	24013	1/64		.0156	1-1/2	1/4	
20401600	24019		78	.0160	1-1/2	1/4	
20401800	24025		77	.0180	1-1/2	1/4	
20402000	24031		76	.0200	1-1/2	1/4	
20402100	24034		75	.0210	1-1/2	1/4	
20402250	24040		74	.0225	1-1/2	1/4	
20402400	24046		73	.0240	1-1/2	1/4	
20402500	24049		72	.0250	1-1/2	5/16	
20402600	24055		71	.0260	1-1/2	5/16	
20402800	24061		70	.0280	1-1/2	5/16	
20402920	24064		69	.0292	1-1/2	5/16	
20403100	24070		68	.0310	1-1/2	3/8	
20403120	24073	1/32		.0312	1-1/2	3/8	
20403200	24079		67	.0320	1-1/2	3/8	
20403300	24082		66	.0330	1-1/2	3/8	
20403500	24088		65	.0350	1-1/2	3/8	
20403600	24094		64	.0360	1-1/2	1/2	
20403700	24097		63	.0370	1-1/2	1/2	
20403800	24103		62	.0380	1-1/2	1/2	
20403900	24106		61	.0390	1-1/2	1/2	
20404000	24112		60	.0400	1-1/2	3/4	
20404100	24115		59	.0410	1-1/2	3/4	
20404200	24121		58	.0420	1-1/2	3/4	
20404300	24124		57	.0430	1-1/2	3/4	
20404650	24133		56	.0465	1-1/2	3/4	
20404690	24136	3/64		.0469	1-1/2	3/4	
20405200	24148		55	.0520	1-1/2	3/4	
20405500	24154		54	.0550	1-1/2	3/4	
20405950	24166		53	.0595	1-1/2	3/4	
20406250	24169	1/16		.0625	1-1/2	3/4	
20406350	24175		52	.0635	1-1/2	3/4	
20406700	24181		51	.0670	1-1/2	3/4	

Tool No.	EDP	Diameter			OAL	Flute Length	
		D				L1	L2
		Inch	Wire	Decimal			
20407000	24194		50	.0700	1-3/4	7/8	
20407300	24190		49	.0730	1-3/4	7/8	
20407600	24196		48	.0760	1-3/4	7/8	
20407810	24199	5/64		.0781	1-3/4	7/8	
20407850	24202		47	.0785	1-3/4	7/8	
20408100	24208		46	.0810	1-3/4	7/8	
20408200	24211		45	.0820	1-3/4	7/8	
20408600	24217		44	.0860	2	1	
20408900	24223		43	.0890	2	1	
20409350	24229		42	.0935	2	1	
20409380	24232	3/32		.0938	2	1	
20409600	24238		41	.0960	2	1	
20409800	24241		40	.0980	2	1	
20409950	24247		39	.0995	2-1/4	1-1/4	
20410150	24250		38	.1015	2-1/4	1-1/4	
20410400	24256		37	.1040	2-1/4	1-1/4	
20410650	24262		36	.1065	2-1/4	1-1/4	
20410940	24265	7/64		.1094	2-1/4	1-1/4	
20411000	24268		35	.1100	2-1/4	1-1/4	
20411100	24274		34	.1110	2-1/4	1-1/4	
20411300	24277		33	.1130	2-1/4	1-1/4	
20411600	24283		32	.1160	2-1/4	1-1/4	
20412000	24289		31	.1200	2-1/4	1-1/4	
20412500	24295	1/8		.1250	2-1/4	1-1/4	
20412850	24301		30	.1285	2-1/4	1-1/4	
20413600	24310		29	.1360	2-1/2	1-3/8	
20414050	24316		28	.1405	2-1/2	1-3/8	
20414060	24319	9/64		.1406	2-1/2	1-3/8	
20414400	24325		27	.1440	2-1/2	1-3/8	
20414700	24331		26	.1470	2-1/2	1-3/8	
20414950	24334		25	.1495	2-1/2	1-3/8	
20415200	24340		24	.1520	2-1/2	1-3/8	
20415400	24346		23	.1540	2-1/2	1-3/8	
20415620	24349	5/32		.1562	2-1/2	1-3/8	

Inch	
D	Tolerance
.0135 - .7812	+ .0000 / -.0005

